

**TECHNO ADHESIVES COMPANY**

12113 Mosteller Road  
Cincinnati, Ohio 45241

Phone: (513) 771-1584  
1-800-432-0107

Fax: (513) 771-1684  
[www.technoadhesives.com](http://www.technoadhesives.com)

**TECHNO ADHESIVE NO. 159 HVP**

**EASY SPRAY FLEXIBLE FOAM ADHESIVE**

**NONFLAMMABLE**

<b>BASE:</b>	Synthetic Elastomer
<b>SOLVENT:</b>	Medium Thin Liquid (Brookfield 1/20 = 350 ± 50 cps.)
<b>COLOR:</b>	10.3 ± .2 Lbs./Gal.
<b>CONSISTANCY:</b>	Blend of Chlorinated Solvents, Contains No ODC's
<b>SOLIDS:</b>	By Weight: 25 ± 1%, By Volume: 30 ± 1%
<b>SPECIFIC GRAVITY:</b>	Clear, Red or Green
<b>DESCRIPTION:</b>	<p>This is a spray applied nonflammable adhesive used for bonding all types of rubber and urethane flexible foams to themselves or other materials such as cloth, wood, or metal substrates. Techno Adhesive #159 HVP may be used for one side application in certain bonding operations. It has excellent application and working characteristics with very high coverage. Techno Adhesive #159 HVP performs well in all areas of foam laminating and fabrication with minimal web formation under normal usage. It produces soft non-dimpling bonds which will not harden or darken with age. Fabrics in contact with this bond line will non become stained after aging for long periods even when exposed to sunlight.</p>
<b>APPLICATION:</b>	<p>Spray atomization pressure 15-30 psi. Fluid pressure 5-10 psi. Binks 66SS fluid nozzle: 66ss air cap or equal.</p>
<b>COVERAGE:</b>	400-600 sq.ft./gal.
<b>CAUTION:</b>	Avoid prolonged breathing of vapors and excessive contact with skin. Provide adequate ventilation when applying.

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