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#441 ZERO VOC FOAM PRIMER

BASE:	Resin Modified Rubber
SOLVENT:	Acetone
COLOR:	Clear, Red, Green
CONSISTANCY:	Medium Thin Liquid, Brookfield 1/20 220 CPS \pm 30 CPS @ 70°F
SOLIDS:	% by Weight 17% \pm 2%
SPECIFIC GRAVITY:	7.0 \pm .2 Lbs./Gallon
APPLICATION:	Most methods may be used but due to the fast drying, spray application is recommended. Apply primer to achieve a dry film thickness of 1-2 mils. If corrosion is a problem increase thickness to 3-4 mils dry film. It may be necessary to clean the skin surface prior to primer application. Allow all solvent to evaporate prior to foaming. Spray Atomization Pressure 15 – 20 PSI Fluid Pressure 10 – 15 PSI
DESCRIPTION:	Techno Foam Primer #441 has been designed to enhance the adhesion and performance of rigid urethane foam-in-place operations and has shown excellent results with aluminum. In addition to greatly improved adhesion to the surface contacted by the foam, be it stainless steel, aluminum, plastics, or other nonporous surfaces, Techno #441 primer also improves uniformity of foam rises. It eliminates foam voids and other problems caused by oil and skin surface contamination which lead to poor foam rise. The primer performs well and maintains its bonds at temperatures from 200 °F to 0 °F. When the primer is used on aluminum or steel in the manufacture of insulated rail cars, appliances, or refrigerated trucks and tanks, the corrosive chemicals present in the urethane foam are prevented from attacking the metal skin, adding to the longevity of the product
COVERAGE:	Square Foot/Gallon 300 – 400, Sprayed
CAUTION:	FLAMMABLE, keep away from sparks and open flames. Avoid prolonged contact with skin or breathing of vapors. Provide adequate ventilation.

All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy thereof is not guaranteed, it being specifically understood that there are no warranties either expressed or implied incident to the sale of this product. No person is authorized or empowered to make any statement or recommendation concerning said product not contained herein, and any such statement or recommendation so made shall not bind the company. Users assume all risk and liability whatsoever resulting from the use of this product and must confirm the adaptability thereof by their own tests.