

TECHNO ADHESIVES COMPANY

12113 Mosteller Road
Cincinnati, Ohio 45241

Phone: (513) 771-1584
1-800-432-0107

Fax: (513) 771-1684
www.technoadhesives.com

TECHNO ADHESIVE NO. 199

NON FLAMMABLE CONTACT CEMENT

BASE:	Resin Modified Rubber
SOLVENT:	Chlorinated Hydrocarbon
COLOR:	Clear, Red, Green, Black
CONSISTANCY:	Medium Thin Liquid, Brookfield 1/20 250 CPS + -50 CPS @ 70°F
SOLIDS:	% by Weight 21% ± 2%
SPECIFIC GRAVITY:	10.3 ± .2 Lbs./Gallon
APPLICATION:	Most methods may be used, but due to the fast drying spray application is recommended. Binks 63 fluid tip, 66SA air cap, 30-40 psi fluid, 40-50 psi atomization.
DESCRIPTION:	Techno Adhesive #199 is a fast drying contact cement in a completely nonflammable solvent system. The adhesive develops rapid bonds of high strength and temperature resistance to almost all materials. Techno adhesive #199 shows excellent adhesion to many types of rubber materials leading to its use in bonding gaskets, auto and weather stripping, molded urethane seating, foot wear, and sporting good items. The adhesive is used to bond, Formica, asbestos board, paper honeycomb, aluminum, stainless steel, wood, plastics, or other construction materials used in partition and panel construction, as well as furniture, cabinets, and counter tops. If one material is porous, a wet stick method may be used. With nonporous materials, both surfaces should be coated. Allow time for the solvent to escape and then make contact. If long open times are required the adhesive may be activated with heat and combined.
CAUTION:	Avoid prolonged contact with skin or breathing of vapors, Provide adequate ventilation.

All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy thereof is not guaranteed, it being specifically understood that there are no warranties either expressed or implied incident to the sale of this product. No person is authorized or empowered to make any statement or recommendation concerning said product not contained herein, and any such statement or recommendation so made shall not bind the company. Users assume all risk and liability whatsoever resulting from the use of this product and must confirm the adaptability thereof by their own tests.